



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB KIT 407M-03
Job Sheet 200031



Part No: RB KIT 407M-03

Job Qty: 10 pcs

Part Name: Gauge Pin .0400" dia.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/6/19

Job Tracking No:

Due Date: 10/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RB KIT 407M REV.D IPP REV A 18.01.25 NEW ISSUE RQ VERIFIED BY DP/IPP Rev B 18.03.08 DWG update Rev. C DP Verify DD/IPP Rev. C 19.01.24 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Purchasing SEP 12 2019	10 pcs	10/14/19	10/14/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
95	Packaging 2-1 - Receive - B4B	10 pcs	10/14/19	10/14/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 -		



Container No: S219565



Part: RB KIT 407M-03

Job No: 200031

Serial No/Batch: S219565

Revision: D

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/03/19

Plex 9/6/19 8:40 AM Dart.Renwick.Jennifer

						B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	
						Packaging 2 - 29 - B4B	
						Packaging 2 - 30 - B4B	
						Packaging 2 - 31 - B4B	
						Packaging 2 - 32 - B4B	
						Packaging 2 - 33 - B4B	
						Packaging 2 - 34 - B4B	
						Packaging 2 - 35 - B4B	
						Packaging 2 - 36 - B4B	
100 QC 6	10 pcs	10/14/19	0.00	0.00		QC 6 - 9	
						QC 6 - 68	
						QC 6 - 61	
						QC 6 - 40	
						QC 6 - 81	
110 Small Fab - 2 - B4B	10 pcs	10/14/19	0.00	1.25		Small Fab - 1 - B4B	
						Small Fab - 2 - B4B	
						Small Fab - 3 - B4B	
						Small Fab - 4 - B4B	
						Small Fab - 5 - B4B	
						Small Fab - 6 - B4B	GP 19-10-03
						Small Fab - 7 - B4B	
						Small Fab - 8 - B4B	
115 QC 5	10 pcs	10/14/19	0.00	0.00		QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	

Can't do in
Plex - route
changed

start
new
container

				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	DAS
				QC 5 - 30	81
				QC 5 - 40	9-89
				QC 5 - 61	
				QC 5 - 81	
					OCT 07 2019
130	Packaging 3-1 - Stock - B4B	10	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B
	pcs				Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					DAS
					28
					9-89

					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	10/14/19	0.00 0.00	QC 21 - SA - 21		
				QC 21 - SA - 70		
				QC 21 - SA - 53		

DAS
21
9-89

OCT 08 2019

Part Op 90 - Purchasing

Descriptions: 95 - Receive & Inspect for Damage & Mat'l Certs

100 - QC6- All purchased or subcontracted products

110 - 1-Cut pin in half. 2-Deburr 3-Put pin in small sealable plastic bag with a small amount of LPS 2 to prevent corrosion.

4-Package as per note 10.

115 - QC5- Inspect part completeness to step on W/O)

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
21135A53	Plug Gauge	5 Ea (.5 ea)	90-Purchasing	5215653 5151930 x 4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Purchasing	21135A53	5	25	0

Part Specifications

Specifications could not be found.

Plex 9/6/19 8:40 AM Dart.Renwick.Jennifer

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	MBB	HAMMERSLEY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. D
MFG. APPR	DP	RB KIT 407M	SHEET 2 OF 8
APPROVED	<i>VP</i>	SPLINE MEASURING KIT	SCALE
DATE	1/17/2019	NSTRS	

EXCEPT WHERE SHOWN BY DART AEROSPACE LTD.
 ALL DIMENSIONS ARE IN MILLIMETERS (INCHES) UNLESS OTHERWISE SPECIFIED.
 THE INFORMATION ON THIS DRAWING IS CONFIDENTIAL TO DART AEROSPACE LTD. IT IS NOT TO BE
 REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL,
 INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM,
 WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.